

Appendix C  
Faith in Action  
School

**BLEST ARE WE**  
FAITH & WORD EDITION

**RCL**  
Benziger

*Faith in Action*  
School

The “Faith in Action” pages in BLEST ARE WE FAITH & WORD Parish and School Editions familiarize students with a variety of parish and school ministries and vocations. The purpose of the “Faith in Action” pages is to apply the basic principles of Catholic Social Teachings to parish and Church life. The “Faith in Action” feature promotes parish involvement and evangelization that reinforces the children’s sense of belonging to the Catholic Church. They enable the children to take an active role in their parish community by encouraging them to use their gifts and to participate in age-appropriate ways. Separate cumulative indexes are provided for the Parish and School Editions of BLEST ARE WE FAITH AND WORD.

<b>Ministry</b>	<b>Gr. 1</b>	<b>Gr. 2</b>	<b>Gr. 3</b>	<b>Gr. 4</b>	<b>Gr. 5</b>	<b>Gr. 6</b>	<b>Gr. 7</b>	<b>Gr. 8</b>
Advisory Committee				15*				
Altar Servers	14*		10*	2*		2*	3*	13*
Anointing of the Sick and Ministry to the Infirm							11*	
Art Teacher						5*		8*
Auxiliary Ministries						13*		3*
Bereavement Ministry/Grief Ministry							19*	
Caring and Sharing	1*							
Catechists		16*					1*	
Catholic School Fund-raisers					4*			
Catholic School Teacher	13*				8*			
Catholic Youth Organization (CYO)					16*			14*
Children's Choir	4*							1*
Christian Churches Working Together			17*					
Christian Service			3*					
Church Decorating	2*							
Church Groundskeepers	5*							
Classroom Parent		3*						
Coaches and Athletic Instructors						7*		10*
Communion Ministry to the Sick			18*					20*
Community Outreach		7*						
Confirmation Sponsor			2*		7*		17*	
Culture Club		13*						
Cursillo Movement				5*				5*
Custodian	11*							
Defending the Faith							15*	
Earth Stewardship Committee			16*					

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Eucharistic Adoration Society					10*		14*	
Eucharistic Holy Hour Ministry				12*				
Extraordinary Ministers of Holy Communion	10*	14*		18*		6*	8*	
Family Rosary Groups			12*					
Finance Committee				8*				
Godparents		2*		6*	5*	18*	7*	11*
Good Stewards				1*				
Green Thumb Committee		9*						
Helping People Who Are Grieving			6*					
Holy Name Society				7*			6*	
Hospitality Ministry	6*		9*				20*	15*
Job Assistance	17*							
Knights of Columbus					15*			9*
Lectors	18*	10*		16*	9*	14*	9*	
Liturgy Committee				13*				
Maintenance Workers			11*					
Marriage Preparation					18*			
Midnight Run	8*							
Ministries of Comfort						19*		
Ministry to the Infirm				14*				
Ministry to the Poor								
Ministry to the Unemployed				19*	3*			
Mother's Prayer Group				17*				
Music Director			19*					
Music Ministers	20*							
Music Ministry							4*	
Music Teachers				4*				

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Parent Volunteers			15*					12*
Parish Council						15*	10*	
Parish Greeters		5*	5*			11*		
Parish Priest	7*							
Parish Secretary		6*	8*		2*			
Pastor	11*						17*	6*
Pastoral Care of the Sick						3*		7*
Peace Makers					14*			
Peter's Pence			20*					16*
Prayer Box					17*			
Prayer Groups	16*					20*		4*
Priests and Deacons		12*	4*					
Principal	3*							
RCIA Catechists		17*					16*	
RCIA Team					6*	8*		
Religion Teacher				10*				2*
Religious Vocations						10*		
Respect Life Ministries					20*			
Retreats								19*
Rosary for Peace				11*	1*	16*		
Rosary Society	19*						12*	
Sacristan					13*			
School Choir		8*						
School Maintenance Staff		4*				12*		5*
School Nurse						1*		
School Retreats		15*					2*	
School Secretary					12*			

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School Youth Groups		19*						
Scripture Prayer Group			7*					
Sharing Hospitality	12*							
Sharing with Others		1*						
Shawl Ministry		20*						
Social Service Ministries	9*							
Sports Ministry						9*		
Teachers				20*				
Ushers			1*					
Vacation Bible School		18*		3*				17*
Visions					19*			
World Mission Work			14*				13*	
Youth Group			13*		11*			
Youth Ministers	15*					4*		
Youth Ministry				9*			18*	18*

\*The Faith in Action Ministry pages for all grades of *Blest Are We Faith & Word School Edition* are found at the end of each Unit: Chapters 1–4 (Unit 1); Chapters 5–8 (Unit 2; Chapters 9–12 (Unit 3); Chapters 13–16 (Unit 4); Chapters 17–20 (Unit 5).